

## **OPERATION INSTRUCTION**

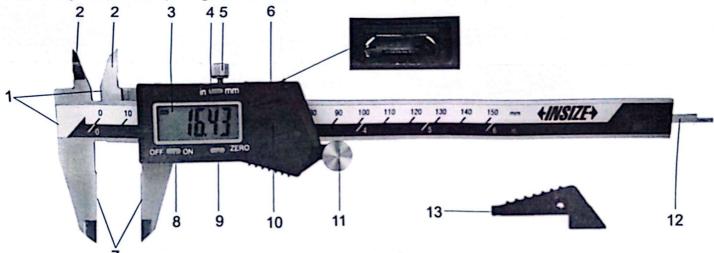
## **Digital Caliper**

Attention:1. This caliper is not waterproof. If there is coolant liquid on the sticker, the reading may be incorrect. Please clean the sticker with dry cloths. If the problem is not solved, please use WD40 to clean the sticker.

2. If battery is running out, when press 'ZERO', the display value is unstable like 0.02mm and 0.05mm. Please replace the battery.

Resolution: 0.01mm/0.0005"

Accuracy: ±0.03mm(Range 0-150mm/0-6": ±0.02mm)



1-Step measuring faces

2-Internal measuring jaws

3-LCD display

4-'in/mm' button

5-Locking screw

6-USB output

7-External measuring jaws

8-'OFF/ON' button

9-'ZERO' button

10-Battery cover

11-Thumb roller(not for code with suffix "W")

12-Depth measuring bar

13-Plug

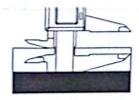
## 1. The measuring methods are following:



External measurement



Internal measurement



Step measurement



Depth measurement

- 2. Install battery:
  - ---Remove the battery cover (fig.1)
  - ---Put CR2032 battery into battery house, the positive side of battery (+) should face out (fig.2).



## **Inspection Certificate**

Inspector

**Judgement** 

Product name

**Digital Caliper** 

Code No.

1108-150

Measuring range

0-150mm / 0-6"

J

0.01mm / .0005"

Resolution Serial No.

1501255072

Standard temperature

20 °C / 68 °F

1

**Passed** 

Unit: inch

			Office more
Measuring Length	Permissible Error	Error	
		External	Internal
.4 DIA	+.0005 0010	1	0005
2	±.0010	.0010	1
4		.0005	1
6		.0005	1
8	±.0015	1	1
10		1	1
12		1	1

Measuring	Permissible Error	Error	
Length		External	Internal
Ф10	+0.01 -0.02	1	-0.01
50	±0.02	0.02	1
100		0.01	1
150		0.01	1
200	±0.03	1	1
250		1	1
300		1	1

Unit: mm